RUBBER EXTRUSION(PURCH) CEMENTED TO DOOR WITH MINN. MINING & MFG. CO. CEMENT #EC847

10956

SECTION A-A
FULL SIZE

10953

SECTION B-B
FULL SIZE

10955

SECTION C-C
FULL SIZE

10954

11005

SECTION D-D
FULL SIZE

.082 HOLE
#4 x 1/4 L TYPE "A" STOVE HD. PK. SCR.
14 REQ.

10977

B

B

.082 HOLE
#4 x 1/4 L TYPE "A" STOVE HD. PK. SCR.
2 REQ.

10952

A

A

C

C

.191 HOLE
DIMPLE .01" - .03
#10-32 FL HD. MACH. SCR.

11006

.082 HOLE
#4 x 1/4 L TYPE "A" STOVE HD. PK. SCR.
2 REQ.

D

D

10978

SEE FIG. 1

"LINUS ES" 2331 (OUTSIDE)
"8551-A (INSIDE), WITH
LATCH #1151A (PURCH)

DIM. TAKEN ALONG PLANE OF DOOR

10960

.191 HOLE
#10-32 TRUSS HD. MACH. SCR.
5 REQ.

.082 HOLE
#4 x 1/4 L TYPE "A" STOVE HD. PK. SCR.
4 REQ.

10916

#8-32 MACH. SCREW
2 REQ.

FIG. 1
LATCH INSTALLATION
FULL SIZE

ITEM	QTY.	DESCRIPTION
11006	1	TRIM ANGLE
11005	1	COVER PAN ASS'Y. MANUFACTURED FROM: CAT. NO. 1151A, PURCH. FROM CHICAGO HARDWARE FOUNDRY CO.
#10-32	2	.500 L RD. HD. ST. CD. PLATE FL. HD. MACH. SCREW
#10-32	5	.375 L RD. STL. CD. PLATED TRUSS HD. MACH. SCR.
#10-32	1	.312 L RD. STL. CD. PLATED FL. HD. MACH. SCREW
	1	.130 L RUBBER EXTRUSION DIE NO. 1 PURCH. FROM CHICAGO RUBBER GROUP, INC.
#4	2	.250 L TYPE "A" STOVE HD. PK. SCR.
#4	32	.250 L
10979	1	HINGE
10960	1	
10956	1	
10955	1	ATTACHMENT ANGLE
10954	1	
10953	1	
10952	1	WINDOW
10916	1	FRAME ASSEMBLY
10977	2	DOOR TRIM ANGLE

PART NO. | NO. REQ'D. | DESCRIPTION OF MATERIAL

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REV.	DESCRIPTION	DATE	BY
M	REVISED DOOR TRIM ANGLE	8-21-47	SC
L	REVISED DOOR TRIM ANGLE	8-21-47	SC
K	ADDED ATT. ANGLE	5-15-47	SC
J	DOOR TRIM ANGLE DEVELOPED	12-4-46	SC
H	TRIM ANGLE ADDED, PARTS LIST REVISED	12-4-46	SC
G	VIEW REVISED	11-14-46	SC
F	PARTS LIST REVISED	10-24-46	SC
E	ADDED 10 REQ.	10-7-46	SC
D	ADDED 10 REQ.	9-24-46	SC

SCALE 2/3 | 1 P.S. NOTED | TOLERANCE UNLESS FINISH SPECIFICATION #28 | MANUFACTURING PRACTICES-PIPER SPECIFICATION #9

DRAWN [illegible] 7-5-46
ISSUED FOR PLANE ASSEMBLY, SUPERSEDES NO. 87

PIPER AIRCRAFT CORP.
LOCK HAVEN, PENNA.

DOOR ASSEMBLY-ENCLOSURE

10950